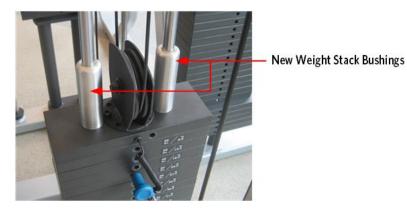


A design change has been developed for the Precor/Icarian KS series strength line to prevent the weight stack stem from catching on top of the weight stack and rattling against the weight stack when no or very little weight has been selected.

When the top plate is lifted with little or no weight selected, the weight stack selector stem may have some side to side movement, causing the stem to rattle against the weight stack and possibly catch on the top of the weight stack.

To prevent the side to side motion, a new weight stack bushing has been developed and is available in kit PPPOOOOCW58004101. The new bushing is longer and stabilizes the weight stack guide rods which in turn prevent the side to side motion of the selector stem.



Below is a list of Precor/Icarian KS weight stacks affected by the design change.

# of Plates	<u>Total Weight</u>	<u>Weights Plates</u>
20	150 LBS	10 X 5 LBS, 10 X 10 LBS Plates
20	200 LBS	20 X 10 LBS Plates
20	250 LBS	15 X 10 LBS, 5 X 20 LBS Plates
20	300 LBS	10 X 10 LBS, 10 X 20 LBS Plates

PPP00000CW58004101 parts kit includes, 2 long aluminum weight stack bushings and installation instructions. The kit can be ordered through Precor Customer Support via normal warranty and non-warranty methods.

Please contact Precor Customer Support @ 1-800-786-8407 with any questions about this service bulletin.