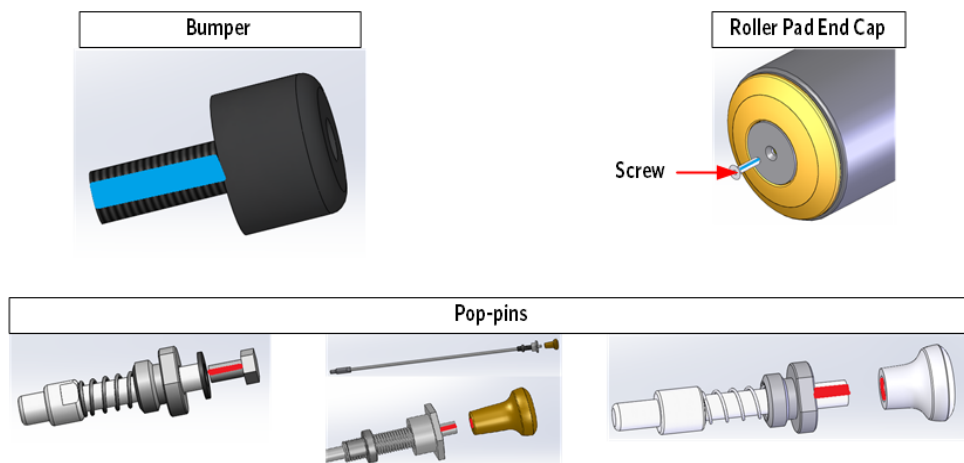


This service bulletin will cover Loctite recommendations for pop-pin knobs and bolt, roller pad end cap screws, and bumpers that may become loose on strength equipment.

Affected Items:



If one or more of the above affected items have become loose, the following Loctite applications should be applied.

Blue Loctite 243 should be applied to:

- Roller Pad End Cap Screws
- Bumper

Red Loctite 263 should be applied to:

- Pop-pins

The affected units and parts are listed below. Identify the affected unit(s) and apply the appropriate Loctite application.

Bumper

Affected Units:

- DSL204 Biceps Curl (serial code BA61)
- DSL208 Triceps Extension (serial code BA62)
- DSL505 Rear Delt/Pec Fly (serial code BA71)

Application:

1. Remove the bumper and clean bumper threads with a clean dry rag.
2. Apply a line of Blue Loctite 243 (2 to 3 drops) to the bumper threads.
3. Reinstall the bumper into the machine.

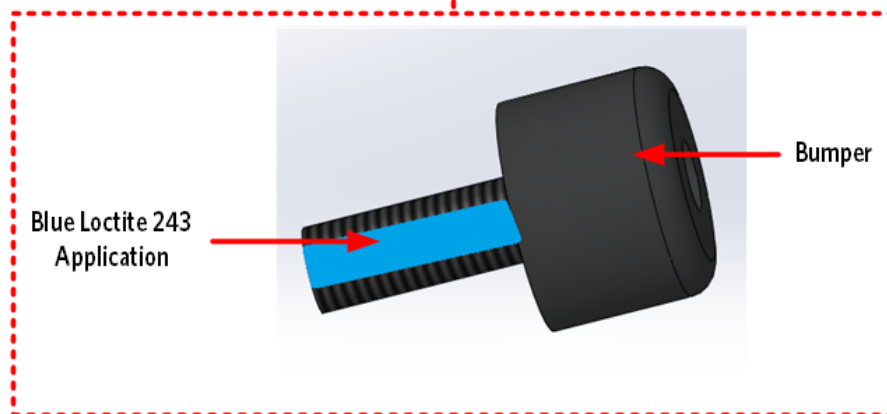
DSL204 BICEP CURL



DSL505 REAR DELTPEC FLY



DSL208 TRICES EXTENSION



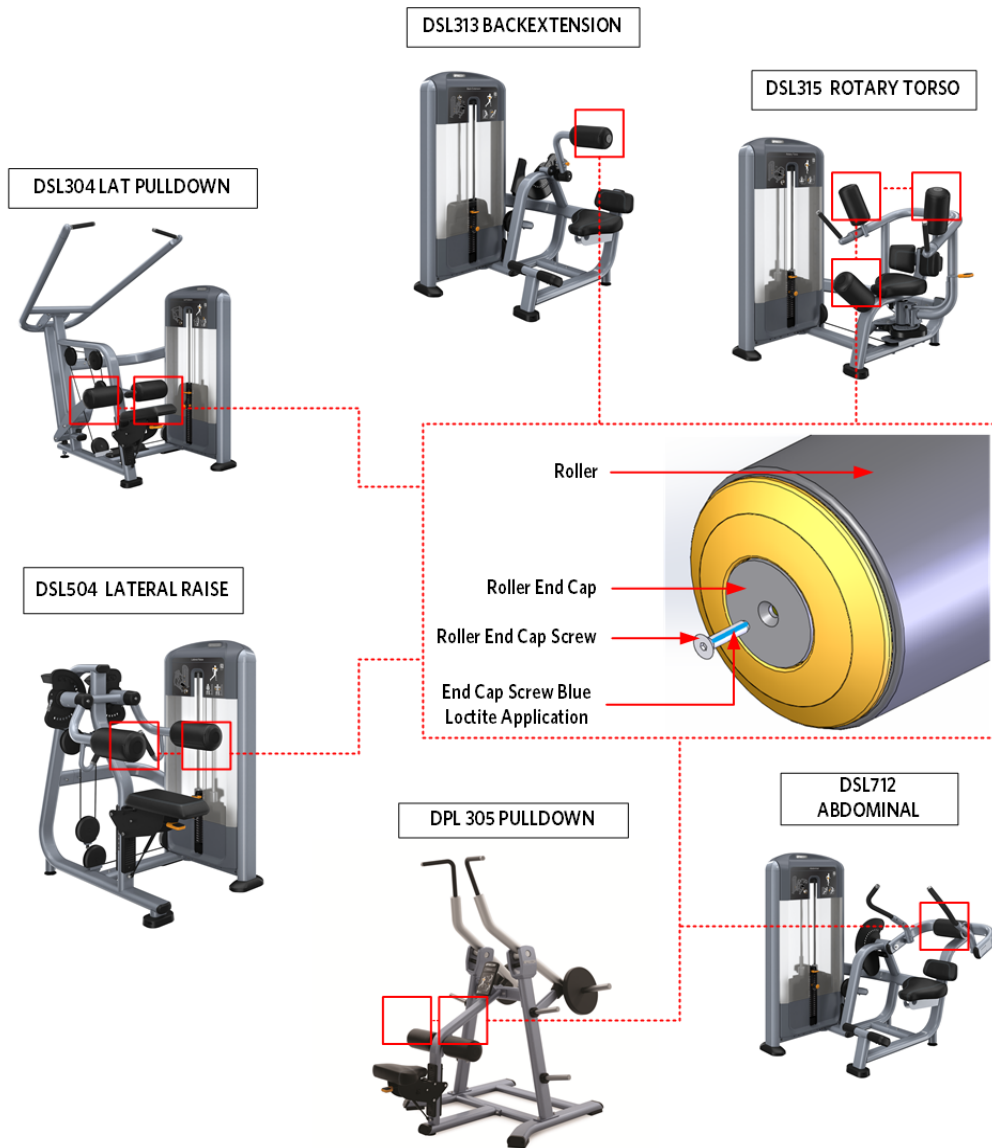
Roller Pad End Cap Screw

Affected Units:

- DSL304 Lat Pulldown (serial code BA64)
- DPL305 Pulldown (serial code BE93, BRNP)
- DSL313 Back Extension (serial code BA66)
- DSL315 Rotary Torso (BA67)
- DSL504 Lateral Raise (BA70)
- DSL712 Abdominal (BA79)

Application:

1. Remove the roller pad end cap screw and clean screw threads with a clean dry rag.
2. Apply a line of Blue Loctite 243 (2 to 3 drops) to the screw threads.
3. Reinstall the roller end cap screw into the machine.



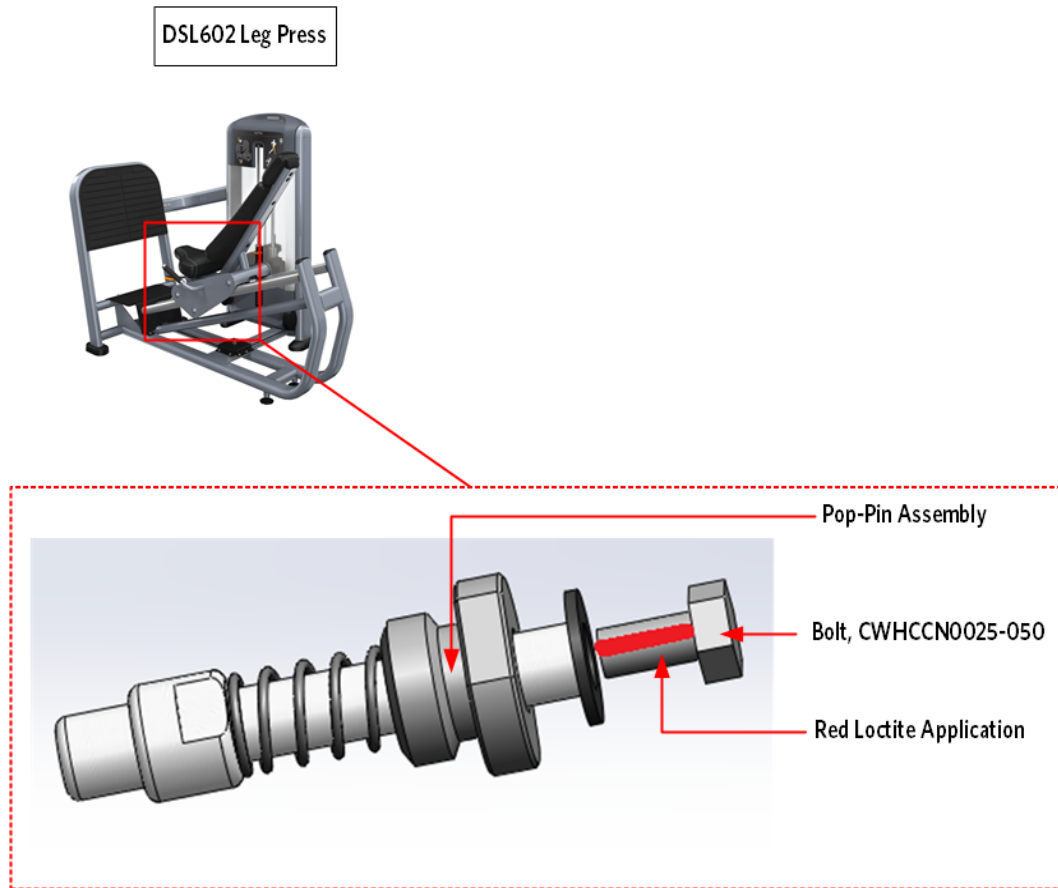
Pop Pin (Bolt)

Affected Unit:

- DSL 602 Leg Press (serial code BA72)
- Like C-Line Models – Not Shown

Application:

1. Remove the pop-pin bolt and clean bolt threads with a clean dry rag.
2. Apply a line of Red Loctite 263 (2 to 3 drops) to the bolt threads.
3. Reinstall the pop-pin bolt into the machine.



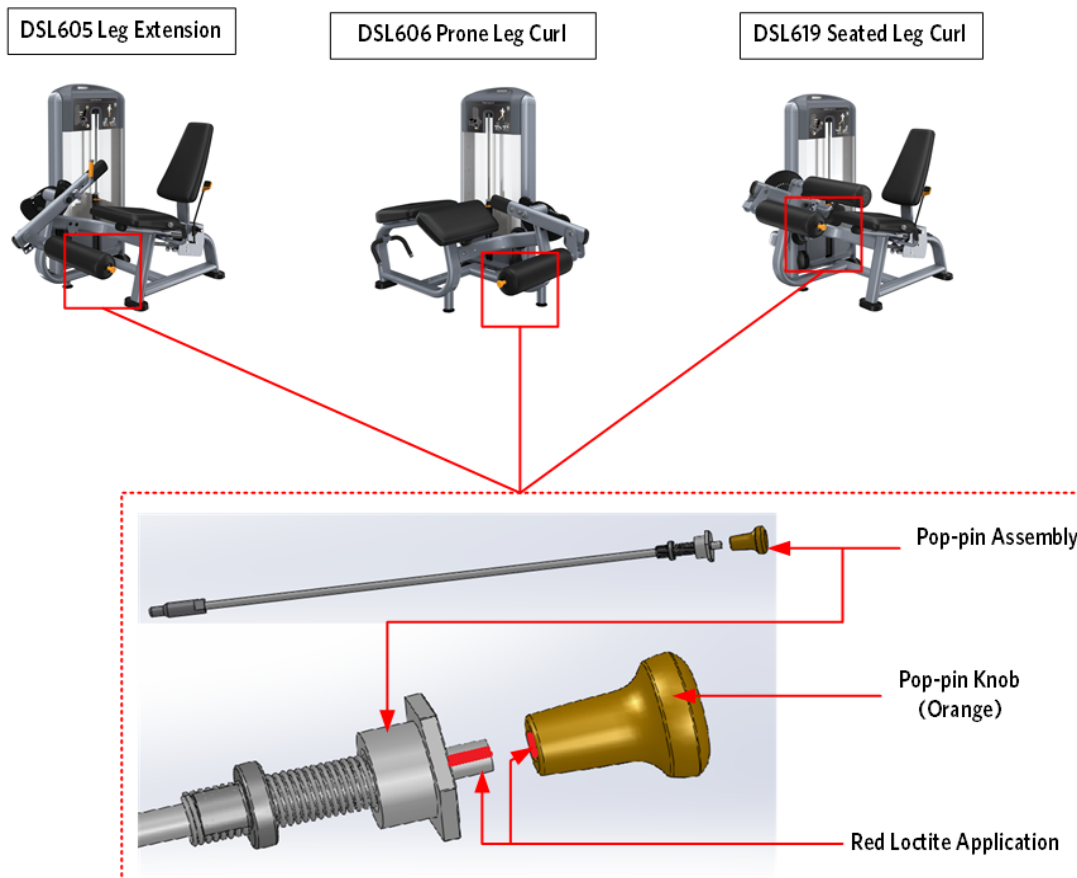
Pop Pin (Orange Knob)

Affected Units:

- DSL605 Leg Extension (serial code BA73)
- DSL606 Prone Leg Curl (serial code BA74)
- DSL619 Seated Leg Curl (serial code BA76)
- All Like C-Line Models - Not shown

Application:

1. Remove the pop-pin knob and clean bolt threads with a clean dry rag.
2. Apply a line of Red Loctite 263 (2 to 3 drops) to the pop-pin bolt threads.
3. Apply 2 droplets to the threads of the knob.
4. Reinstall the pop-pin knob on the pop-pin.



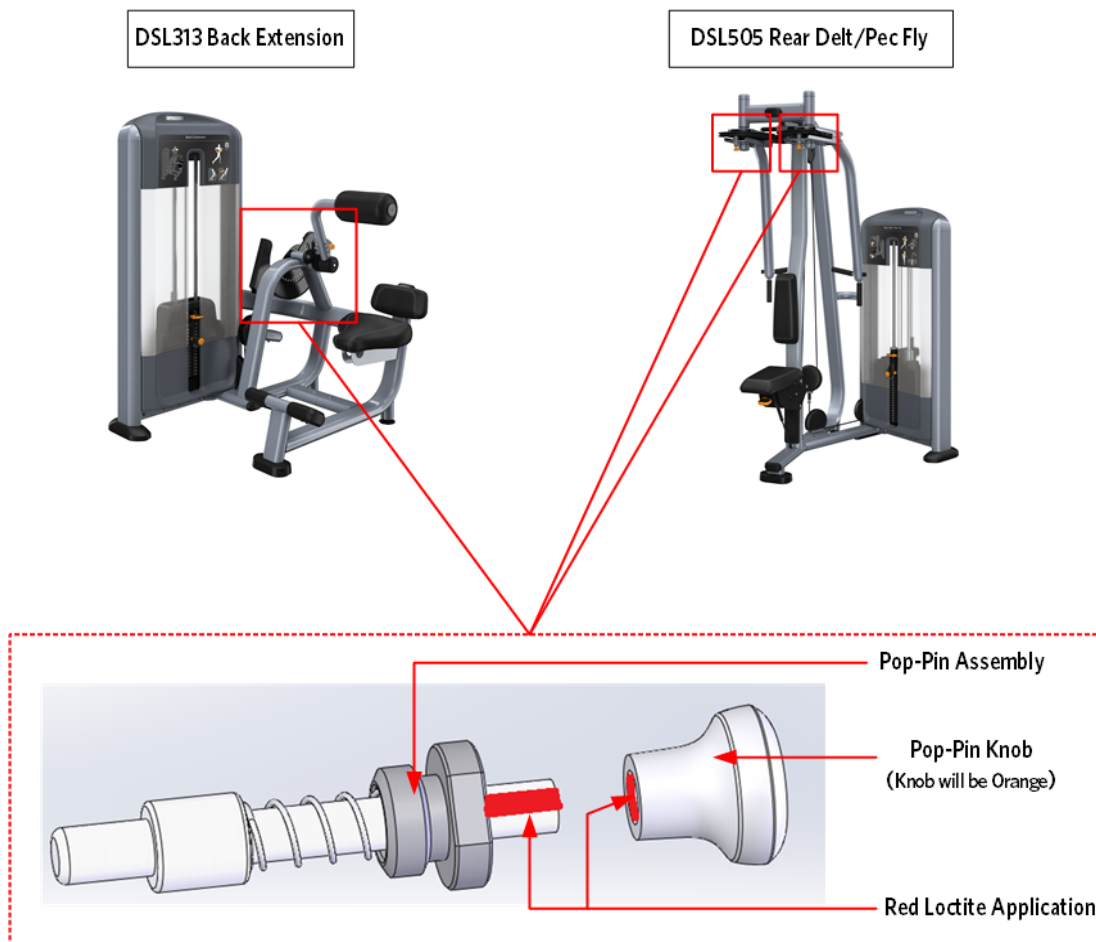
Pop Pin (Orange Knob)

Affected Units

- DSL313 Back Extension (serial code BA66)
- DSL505 Rear Delt/Pec Fly(serial code BA71)
- All Like C-Line Models - Not Shown

Application:

1. Remove the pop-pin knob and clean bolt threads with a clean dry rag.
2. Apply a line of Red Loctite 263 (2 to 3 drops) to the pop-pin bolt threads.
3. Apply 2 droplets to the threads of the knob.
4. Reinstall the pop-pin knob on the pop-pin.



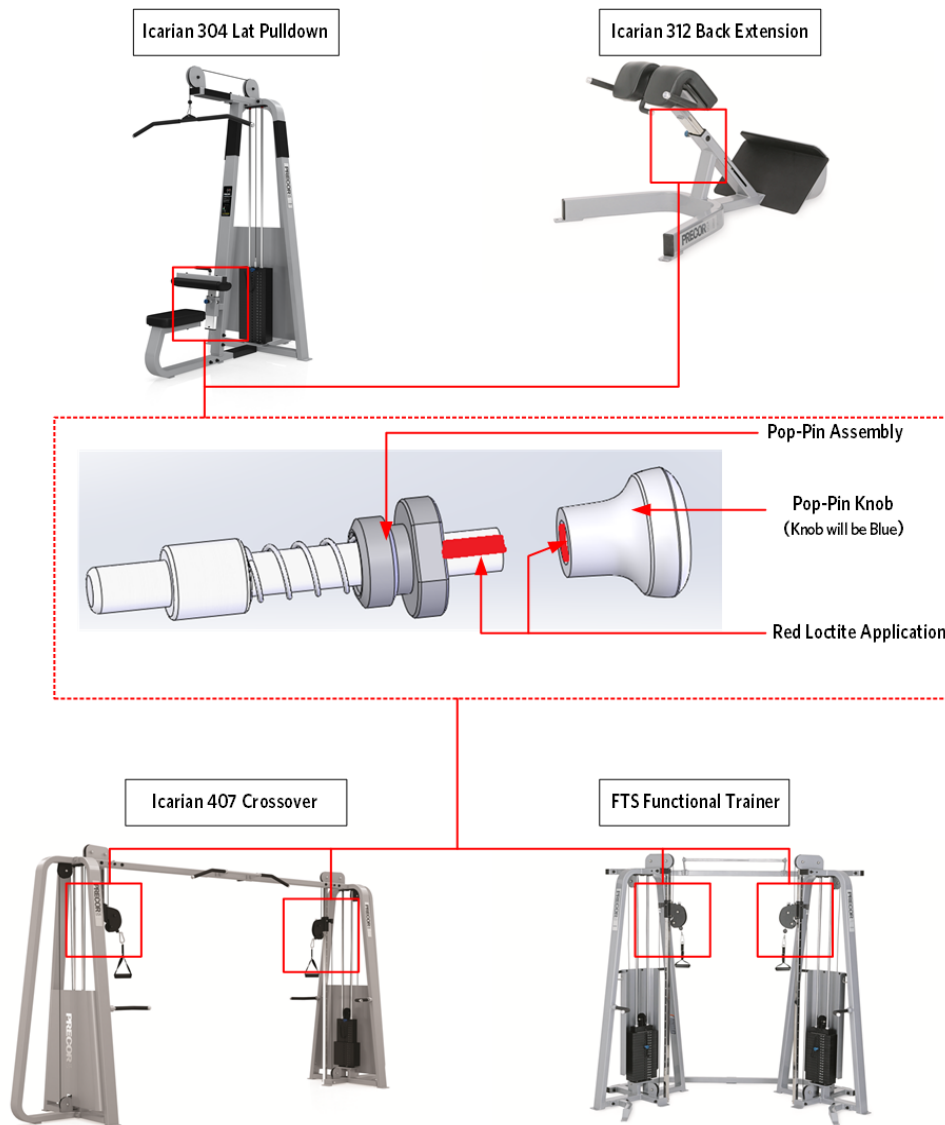
Pop Pin (Blue Knob)

Affected Units

- Icarian 304 Lat Pulldown (serial codes BRTE, BWED, BMKE)
- Icarian 312 Back Extension (serial codes BDCB, B893, BK56)
- Icarian 407 Crossover (serial codes BJDC, BETC, BBKC)
- FTS Functional Trainer (serial code BJCP, BMKK, BERP)
- All Modular Models - Not shown

Application:

1. Remove the pop-pin knob and clean bolt threads with a clean dry rag.
2. Apply a line of Red Loctite 263 (2 to 3 drops) to the pop-pin bolt threads.
3. Apply 2 droplets to the threads of the knob.
4. Reinstall the pop-pin knob on the pop-pin.



If you have any questions regarding this service bulletin please contact Precor Customer Support @ 1-800-786-8404.