

DSL 505 PECK FLY/REAR DELT SECONDARY STOP-PIVOT UPGRADE

Applies to

Mode: DSL505 Rear Delt/Pec Fly

Mfg. Date: units prior to May 03. 2016

Issue/Symptoms

This service bulletin address two issues:

1. The cam stop posts only contact one half of the stop bumper causing premature bumper failure allowing the pivot arms to strike the main frame damaging the paint.
2. The specified secondary pivot bolt torque was not sufficient to securely clamp and hold the pivot arm bearing in position.

Resolution

Replace stop posts with new longer stop posts that provide full bumper contact and increase the pivot bolt torque setting.

Tools required

- 3/8", 5/16" Hex Keys
- 3/4" socket
- Drift punch
- Torque wrench, range: 40 -130 ft-lb (54 – 176 Nm)
- Loctite 243

Parts required

QTY	Part Number	Description
1	PPP00000CW50300101*	KIT CW50300-101, DSL 505 PECK FLY/REAR DELT STOP-PIVOT UPGRADE

Note: * Kit includes required replacement parts and installation procedure.

Procedure

The installation instructions for this repair are included with kit CW50300-101 (PPP00000CW50300101). This service bulletin replaces the Stop Bumpers (2x) and the Secondary Pivot Arm Bearing Assemblies (4x).

