

DSL618 glute extension guide rod collar stops

Applies to

Model: DSL618 Glute Extension

Mfg. Date: Units prior to 05/25/2016

Issue/Symptoms

It is possible that the movement arm can rotate past center.

Resolution

Install positive end stops to limit movement arm rotation.

Tools required

- 3/16" Hex Key socket
- Torque wrench, measure 150 in-lbs (17 N•m)

Parts required

QTY	Part Number	Description
1	PPP0000CW50302101 ⁽¹⁾	KIT CW50302-101, DSL618 GLUTE EXTENSION END STOP INSTALLATION

Notes: (1) Kit includes required replacement parts and installation instructions.

Procedure

The installation procedure is included in kit CW50302-101.

This repair adds two end stop collars as shown in the following figure.

