

## 608 squat rack stabilizer plate upgrade

### Applies To

Affected Serial Codes: BB89, BDBR, BKPR, BGHR

Affected Mfg. Date Range: 6/2007 to 11/7/2015

### Issue/Symptoms

It is possible to tip the rack when improperly used.

### Resolution

Extend the rack footpad to eliminate possibility of tipping.

### Tools required

- M8 Hex Key Wrench
- 3/4 in socket or open/box end wrenches
- Torque wrench, 75 ft-lb (102 Nm) range

### Parts required

| QTY | Part Number        | Description   |
|-----|--------------------|---|
| 1   | PPP00000CW50299101 | Kit CW50299-101 "KIT, 608 SQUAT RACK STABILIZER PLATE UPGRADE |

Note: \* Kit includes required replacement parts and installation procedure.

### Procedure

Review entire procedure before starting.



**Note:** If you discover an affected unit (fits within the Applies To serial number/mfg. date) that has not been updated, please contact Precor customer service.

- 1 Remove the left backing plate and discard. Retain all fastener hardware for installation.
- 2 Install the new left stability plate (PPP00000CW39211101). Reuse the retained fasteners.
- 3 Torque to 75 ft-lb (102 Nm).
- 4 Repeat process and install the right stability plate (PPP00000CW39211102).
- 5 If the unit is not equipped with the rubber floor pad option, discard the two pads included with the kit. If the unit has the rubber floor pad option, install the two new pads (PPP00000CWAC1180101).

