

TRM800-14 Loose Targa Bolt Fasteners

Applies to

TRM800-14 treadmills

Issue/Symptoms

The treadmill assembly guide did not require that the targa (uprights) fastener bolts be torqued to 23 ft-lbs (31Nm) at installation. The non-torqued targa fasteners may loosen and back out with use.

Solution:

Remove the targa fasteners, apply blue 242 Loctite to the screws, reinstall, and torque to 23 ft-lbs.

Tools required

- 7/32" Hex key socket
- Torque wrench, 23 ft-lbs (31 Nm)
- Loctite Blue 242 threadlocker

Parts required

No parts required

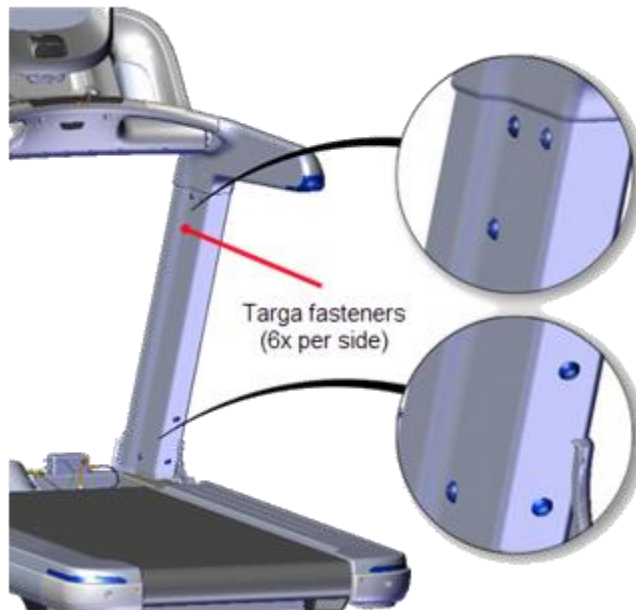
Procedure

Review entire procedure before starting.

- 1 Remove one of the six targa fasteners, apply Loctite Blue 242 threadlocker, reinstall, and torque to 23 ft-lbs (31 Nm). Repeat for each targa fastener (6x per side).



Important: Make sure to torque each targa fastener to OEM specification or the fasteners may loosen with use.



- 2 Repeat process for both the left and right targa.
- 3 Verify operation and return to service.