

Handle grip replacement procedure

Applies to

All Precor and Icarian series strength equipment.

Description

Use this procedure to remove and install a new handle grip.

Tools required

- Shop Towel
- Isopropyl alcohol

Parts required

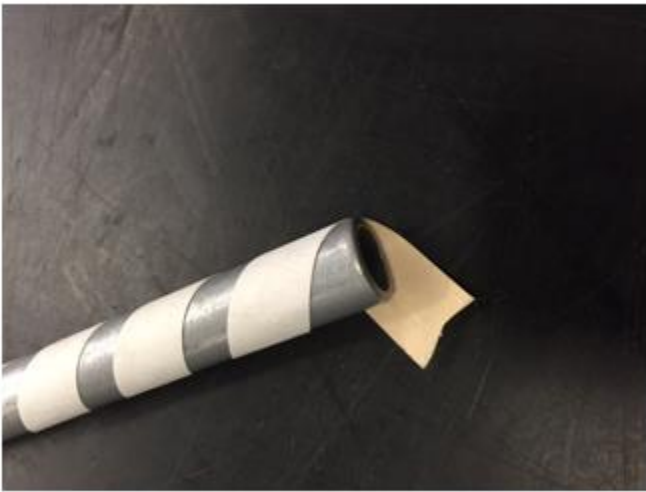
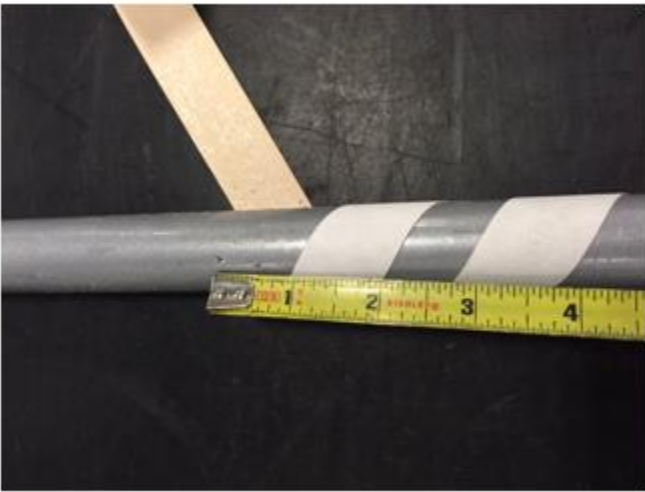
	QTY	Part Number	Description
1	1	PPP00000CW12691101	CW12691-101 TAPE, INTERTAPE 591, 1" X 36YD ROLL
2	1	PPP00000CW12680101	CW12680-101 GRIP SOLVENT, HF-100, BRAMPTON TECHN
3	1	Grip pn ⁽¹⁾	REPLACEMENT GRIP

Notes (1) Order grip to fit the particular equipment model, contact Precor Customer Support.

Procedure

Review entire procedure before starting.

- 1 Remove handle end cap.
- 2 Remove damaged grip.
- 3 Clean the handle with isopropyl alcohol and let dry.
- 4 Apply tape 1 starting from the grip handle base wrapping tape in a helical pattern around the handle with a tape edge gap of no more than 3/4". The tape should extend approximately 1" past the end of the handle. Press the tape firmly against the handle tube using a twisting motion.



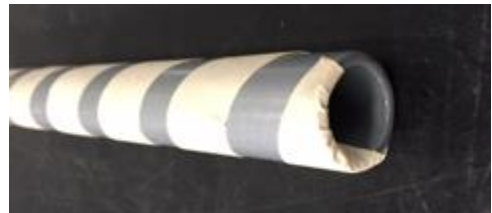
- 5 Remove the tape white paper outer cover.



Tip: Fold corner of tape together to help separate the paper outer cover from the tape.



- 6 Push the excess tape inside the tube and press against the inside handle tube wall.



- 7 Saturate tape with grip solvent ² using a towel to catch overspray. Spray small amount of solvent inside the grip.



- 8 Install grip ³ by pulling and twisting until it is in the final position.



- 9 Dry any excess solvent using the shop towel.
10 Trim any excess tape even with the edge of the grip.
11 Replace handle end cap.